

PowerXL
RAM05/RASP5 Firmware
Firmware Release Note



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1 V1.04 RAMO5 Change Notification - 15.07.2020

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| Existing Version 1.02 (RAMO5), initial version |
| New Version 1.04 (RAMO5) |

- 1. P5-05, P5-06 maximum limit changed**
Maximum limit of P5-05 and P5-06 now changes to 2.
- 2. P5-06 default value changed to 2**
Default value of P5-06 is changes from 1 (motor power) to 2 (digital input status).
- 3. P5-07, P5-08 hidden by default**
Parameter P5-07 and P5-08 are now hidden by default.
- 4. Fix P1-13=4 RAMO-W reset function**
The missing REV run hand auto switch reset function added.
- 5. ASi reset function update**
ASi bits DQ0 and DQ1 together are used for fault/trip reset control. If both bits change from 0 to 1, reset will be issued. Both bits must change back to 0 at same time after reset before any valid run command can be accepted.
- 6. Key switch reset function change**
In previous release: If drive is tripped and Key switch is in zero/reset position, reset request will be issued every 1s. In new release: If Key switch changed from any other position to Zero/Reset, a manual reset action will be carried out immediately once. Then if Key switch maintain in Zero/Reset position, then the routine 1s reset interval will be active as normal.
- 7. Fault LED flash control**
In previous release: If drive is tripped, fault LED (red) will be constantly on.

In new release: If drive tripped with sensor short circuit fault, thermistor fault or ambient over temperature fault, and fault condition is no longer exist, fault LED will flash instead of constantly on
- 8. (PS) Ignore trip from IO board**
In previous release: After user removes power supply and device will trip U-Volt, if the power is restored immediately, the trip code from IO board (Such as PTC-F) will be ignored. In new release: this bug is fixed.

2 V1.04 RASP5 Change Notification - 15.07.2020

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| Existing Version 1.02 (RASP5), initial version |
| New Version 1.04 (RASP5) |

- 1. Minimum current limit changed**
 Minimum current limit in P-08 has been changed to 10% of drive rated.
- 2. P5-05, P5-06, P5-07 and P5-08 maximum limit changed**
 Maximum limit of P5-05 and P5-06 now changes to 3.

 P5-07 maximum limit changes to 1 and P5-08 limit changes to 0.
- 3. P5-06 option 0 function change and default option changed**
 P5-06 option 0 now represents motor output torque in percentage.

 Default value of P5-06 now changes to 3.
- 4. Add new parameter P5-11 for ASi command configuration**
 A new parameter P5-11 is added in this release. Range from 0 to 2 with default value 0.

For default option 0, speed selection bits combination has been redefined (bit swapped)

If P5-11 = 0:

| | DQ0 | DQ1 | DQ2 | DQ3 |
|----------------------|-----|-----|-----|-----|
| No controller enable | 0 | 0 | | |
| FWD running | 1 | 0 | | |
| REV running | 0 | 1 | | |
| No controller enable | 1 | 1 | | |
| Fixed frequency 0 | | | 0 | 0 |
| Fixed frequency 1 | | | 1 | 0 |
| Fixed frequency 2 | | | 0 | 1 |
| Fixed frequency 3 | | | 1 | 1 |

If P5-11 = 1:

| | DQ0 | DQ1 | DQ2 | DQ3 |
|----------------------|-----|-----|-----|-----|
| No controller enable | 0 | | | |
| FWD running | 1 | | | |
| Fixed frequency 0 | | 0 | 0 | 0 |
| Fixed frequency 1 | | 1 | 0 | 0 |
| Fixed frequency 2 | | 0 | 1 | 0 |
| Fixed frequency 3 | | 1 | 1 | 0 |
| Fixed frequency 4 | | 0 | 0 | 1 |
| Fixed frequency 5 | | 1 | 0 | 1 |
| Fixed frequency 6 | | 0 | 1 | 1 |
| Fixed frequency 7 | | 1 | 1 | 1 |

Note that if P5-10 is set (DQ3 is not used), then DQ1 and DQ2 will be used to select 4 preset speed as:

| | DQ1 | DQ2 |
|-------------------|-----|-----|
| Fixed frequency 0 | 0 | 0 |
| Fixed frequency 1 | 1 | 0 |
| Fixed frequency 2 | 0 | 1 |
| Fixed frequency 3 | 1 | 1 |

If P5-11 = 2:

| | DQ0 | DQ1 | DQ2 | DQ3 |
|---------------------------------|-----|-----|-----|-----|
| No controller enable | 0 | | | |
| FWD running | 1 | | | |
| Normal Ramp (P1-03/04) | | 0 | | |
| 2 nd Ramp (P2-11/13) | | 1 | | |
| Fixed frequency 0 | | | 0 | 0 |
| Fixed frequency 1 | | | 1 | 0 |
| Fixed frequency 2 | | | 0 | 1 |
| Fixed frequency 3 | | | 1 | 1 |

Note that if P5-10 is set (DQ3 is not used), then DQ2 will be used to select 2 preset speed: Fixed frequency 0 (DQ2=0) or Fixed frequency 1 (DQ2=1)

Ramp selection only works when Key switch in Auto mode.

ASi bits DQ0 and DQ1 together can be used as fault/trip reset control. If both bits change from 0 to 1, reset request will be issued. Both bits must change back to 0 at same time after reset before any valid run command can be accepted.

5. P6-04 definition change

The current limit in P6-04 now reference to drive rated current instead of motor rated current (P1-08).

6. P4-01 upper limit change

The upper limit for P4-01 changes from 100.0% to 200.0%

7. Key switch reset function change

In previous release: If drive is tripped and Key switch is in zero/reset position, reset request will be issued every 1s.

In new release: If Key switch changed from any other position to Zero/Reset, a manual reset action will be carried out immediately once. Then if Key switch maintain in Zero/Reset position, then the routine 1s reset interval will be active as normal.

8. Fault LED flash control

In previous release: If drive is tripped, fault LED (red) will be constantly on.

In new release: If drive tripped with sensor short circuit fault, thermistor fault or ambient over temperature fault, and fault condition is no longer exist, fault LED will flash instead of constantly on

9. (PS) Bugfix in dc current injection

Fixed error that effectively disabled dc current injection at start and stop.

10. (PS) Ignore trip from IO board

In previous release: After user removes power supply and device will trip U-Volt, if the power is restored immediately, the trip code from IO board (Such as PTC-F) will be ignored.

In new release: this bug is fixed.

11. (PS) P6-04 refers to drive rated current rather than motor rated current

In previous release: P6-04 refers to motor rated current.

In new release: P6-04 refers to drive rated current.

12. (PS) Bugfix in under-torque protection.

Under-torque protection is enabled as soon as speed reference is higher than > 5.0Hz, drive trips when actual torque (not current) is lower than under-torque setting for more than 20.0s.

3 V1.05 RAM05 Change Notification - 22.10.2021

| |
|-------------------------------|
| Existing Version 1.04 (RAM05) |
| New Version 1.05 (RAM05) |

1. Reduce the change over time from Ext-24V mode to normal operation

In previous release, when drive is powered by external 24V (e.g. ASi) already and mains supply is provided later, it will take about 3.2s for drive to enter normal operation.

In this new release, the change over time has been reduced to about 2s.

2. Add P1-13 function support in 'AUTO' mode for Ethernet/Profinet

In previous release, the auto mode operation when P-13 >1 is not fully implemented for Ethernet/Profinet operation as per ASi network.

In this new release, function has been added with the following definition:

PLC command off means: control word has no Run command (bit 0 = 0) or Fast stop is active (bit 5 = 1) or Coast stop is active (bit 3 = 1)

5 V1.05 RASP5 Change Notification - 22.10.2021

| |
|-------------------------------|
| Existing Version 1.04 (RASP5) |
| New Version 1.05 (RASP5) |

1. Reduce the change over time from Ext-24V mode to normal operation

In previous release, when drive is powered by external 24V (e.g. ASi) already and mains supply is provided later, it will take about 3.2s for drive to enter normal operation.

In this new release, the change over time has been reduced to about 2s.

2. Add P1-13 function support in 'AUTO' mode for Ethernet/Profinet

In previous release, the auto mode operation when P-13 >1 is not fully implemented for Ethernet/Profinet operation as per ASi network.

In this new release, function has been added with the following definition:

PLC command off means: control word has no Run command (bit 0 = 0) or Fast stop is active (bit 5 = 1) or Coast stop is active (bit 3 = 1)

FF1 Reset: FWD = control word direction bit clear (bit 1 = 0), REV = control word direction bit set (bit 1 = 1)

3. Disable negative speed reference from Ethernet/Profinet

All speed reference via fieldbus Ethernet/Profinet should be positive, negative speed reference value will be rejected for RASP now.

4. Default parameter value changes

New default value has been given to the following parameters

P6-02 = 100%

P6-03 = 0.025s

P6-15 = 2.5%

P6-17 = 0

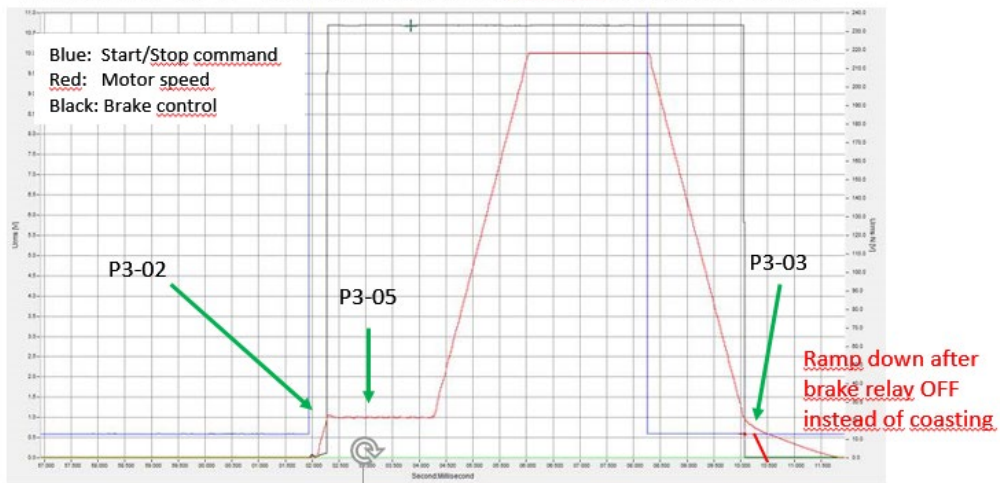
P6-14 default value as shown in table below:

| Power rating | 0.75kW | 1.1kW | 1.5kW | 2.2kW | 3.0kW | 4kW |
|---------------|--------|-------|-------|-------|-------|------|
| P6-14 default | 15ms | 20ms | 25ms | 35ms | 50ms | 75ms |

5. Change in Advanced Mode Brake Control (P3-01 = 1)

Drive will now ramp to stop (R2S) rather than coast to stop (C2S) after receiving a STOP! Command and arriving at brake apply speed (P3-03)

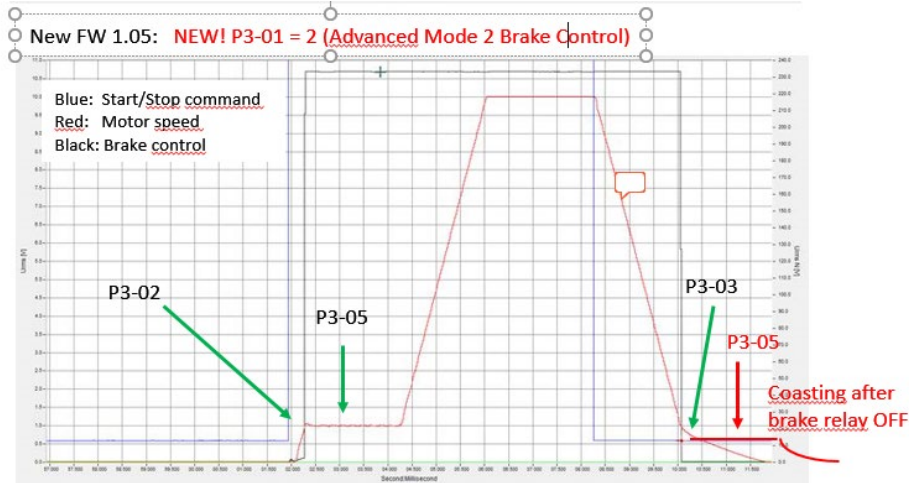
New FW 1.05: P3-01 = 0 (Simple Mode) and 1 (Advanced Mode Brake Control)



6. Added New Advanced Mode 2 Brake Control Option (P3-01 = 2)

A new option has been added to P3-01 for advanced brake control (P3-01=2).

After receiving a STOP! command, drive will ramp down to Brake Apply Speed (P3-03) and remain at this speed for the time specified on P3-05 waiting for the motor brake to be applied. After this time has expired, drive will coast to stop (C2S).



6 V1.06 RAMO5 Change Notification - 01.05.2023

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| Existing Version 1.05 (RAMO5) |
| New Version 1.06 (RAMO5) |

- 1. Change to the limit switch trigger and reset logic**
The limit switch trigger and reset logic has been changed to make it compatible with RAMO4.
Main difference is the reset handling when both FWD and REV limit switches are triggered in the same travel cycle.
- 2. ASi sensor status bit logic same as terminal input regardless of P3-06 and P3-07 setup**
In this new release, ASi sensor status bit will reflect true sensor terminal input status regardless P3-06 and P3-07 setup.

7 V1.06 RASP5 Change Notification - 01.05.2023

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| Existing Version 1.05 (RASP5) |
| New Version 1.06 (RASP5) |

1. Add ASi Parameter Access

Add ASi read parameter support (10 bytes): Motor current, Motor voltage, Drive temperature and Run time

2. Add P2-38 for ramp resolution selection

If P2-38 = 1, then P1-03, P1-04, P2-11, P2-13 and P0-62 ramp time have two decimal place resolution. Range will be reduced to 0.00s to 300.00s

If P2-38 = 0, then ramp resolution stays with 1 decimal place resolution as all previous release.

Note that ramp parameter internal value will not be changed by P2-38.

8 V1.07 RASP5 Change Notification - 12.05.2023

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| Existing Version 1.06 (RASP5) |
| New Version 1.07 (RASP5) |

1. Add Parameter P5-12 Fieldbus Start Mode

A new parameter P5-12 has been added for fieldbus start control.

Default is 0, the fieldbus start operation will be same as all previous firmware release.

When set P5-12 to 1, an effective edge-r start sequence is required under following conditions:

- a) When drive is powered up for the first time or recover from external 24V mode.
- b) When drive is tripped and reset back to normal condition
- c) When Key switch is switch to the "Auto" for the first time
- d) When drive STO input is closed from open condition

When edge-r is active, start command can only be accepted after stop command is received from external fieldbus master device.

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